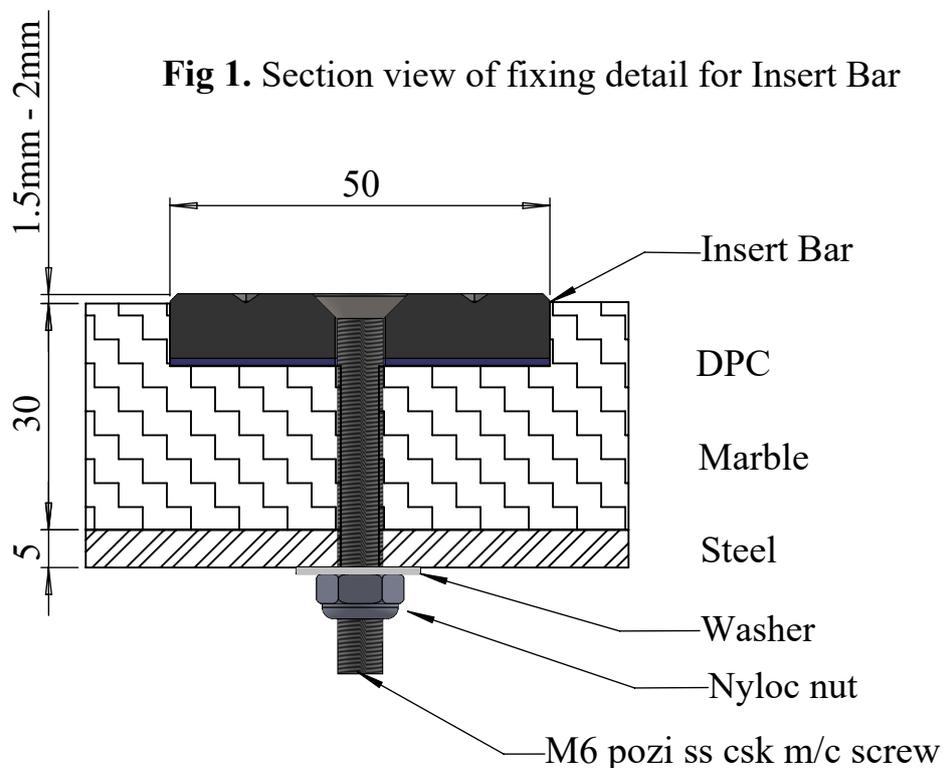


## AATi Recommended Installation Guidelines for fixing to steel.



DATE	15/06/16
REVISION	3

1. Check surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with appropriate filler.
3. Position AATi Insert Bar onto step in correct position.
4. Spot through holes using drill bit.
5. Lift off Insert Bar and drill pilot holes through spotted positions using a 7mm drill bit.
6. Clean out dust/dirt or other contaminants from hole.
7. Apply Rubberoid Hyload Original Damp Proof Course (DPC) to cover the entire internal face of the Insert Bar.
8. Place Insert Bar back into position on step ensuring it is fully supported.
9. Fix by inserting appropriate length (50mm) M6 stainless steel countersunk pozi machine screw and once nosing is secured in correct position the nyloc nut can be tightened to the underside of the fabricated stair.



NB: AATi Products must be installed in such a way that standing water is omitted. Please refer to AATi O&M Manual  
All AATi products are subject to our manufacturing tolerances and should be taken into consideration when installing.