

**Application:** Retro fit AATi SN30/60 Nosing onto concrete substrate with Woodscrews as per **Fig 1**.

## Method

1. Check surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with Ardex A46 or similar authorised rapid setting and hardening repair mortar (as below).
3. Position AATi nosing onto step in correct position.
4. Spot through holes using 7mm Masonry drill bit.
5. Lift off nosing and drill pilot holes through spotted positions with 7mm Masonry drill bit to an appropriate depth of approximately 50-55mm.
6. Clean out dust/dirt from hole.
7. Insert Brown Rawlplug.
8. Apply Damp Proof Course (Rubberoid - Hyload original DPC) to cover the entire internal face of the nosing.
9. Place nosing back into position on step and ensuring it is fully supported.
10. Fix by applying clear sealant through fixing holes and then inserting appropriate length (2 inch) countersunk Pozi screw, tighten to form a secure fixing and wipe away any excess sealant.
11. Seal all other exposed edges with semi-flexible sealant.

**Fig 1.** Sectional view of SN30/60 retro fit with Woodscrew assembly

