

AATi Recommended Installation Guidelines for fixing SN9/55 nosing with a fixing lug.



DATE	05/06/19
REVISION	1

1. Check surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with appropriate filler.
3. Use M6x 25 screw to fix AATi nosing onto the AATi fixing lug and then position both items onto the step in the correct position.
4. Spot holes through the fixing lug using appropriate drill bit.
5. Lift off nosing and fixing lug to drill pilot holes through spotted positions using a 13mm drill bit.
6. Clean out dust/dirt or any other contaminants from hole.
7. Push Rubber Rawlnut (typically M6, type 6250 or 6350) into position.
(Type is dependant on thickness of the steel substrate, this can be established by looking at the Rubber Rawlnut technical data sheet).
8. Remove fixing lug from nosing to Apply Damp Proof Course (DPC) to cover the entire internal face of the nosing and then re-attach lug.
9. Place nosing back into position on step ensuring it is fully supported.
10. Fix by inserting appropriate length M6 stainless steel pozi countersunk machine screw and tighten to form a secure fixing, apply sealant where necessary

Fig 1. Section view of fixing detail for SN9/55

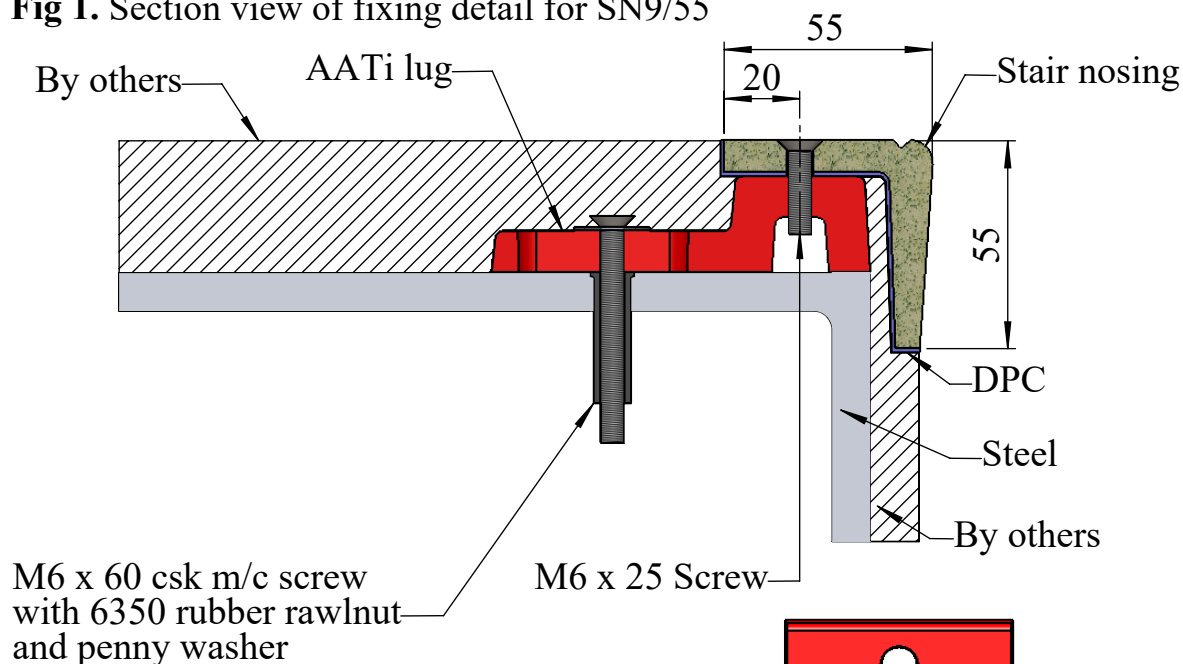
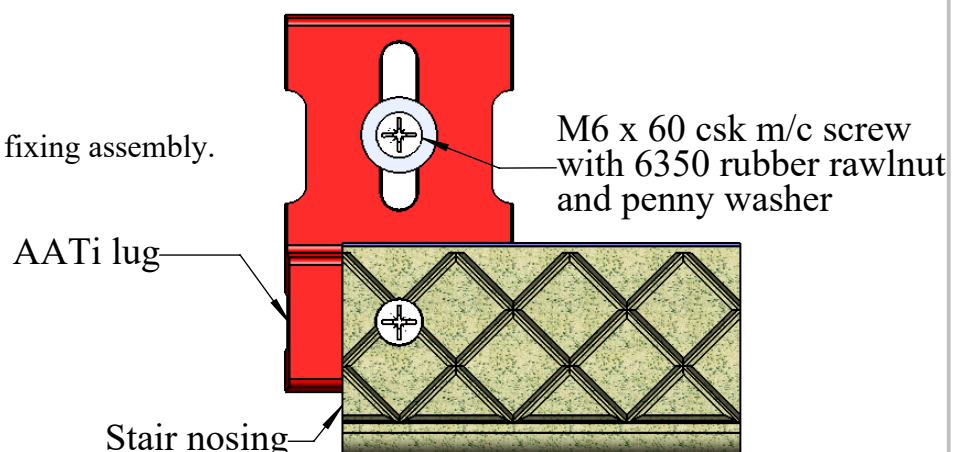


Fig 2. Plan view of SN9/55 fixing assembly.



NB: Nosing's must be installed in such a way that standing water is omitted. Please refer to AATi O&M Manual
All AATi products are subject to our manufacturing tolerances and should be taken into consideration when installing