

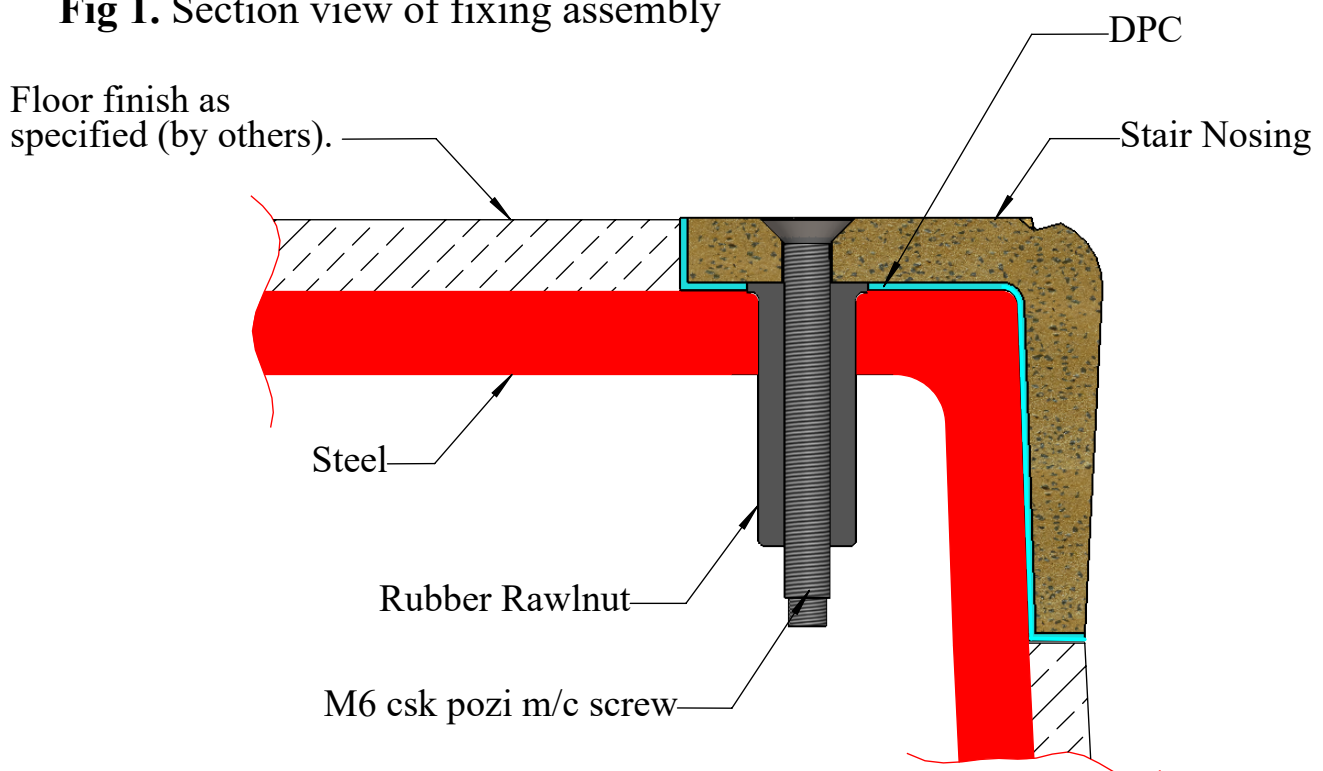
AATi Recommended Installation Guidelines for Retro-fitting HDLT SN9/55 nosings to Steel



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REVISION	4

1. Check surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with appropriate filler.
3. Position AATi nosing onto step in correct position.
4. Spot through holes using drill bit.
5. Lift off nosing and drill pilot holes through spotted positions using a 13mm drill bit.
6. Clean out dust/dirt or any other contaminants from hole.
7. Push Rubber Rawlnut (typically M6, type 6250 or 6350) into position.
(Type is dependant on thickness of the steel substrate, this can be established by looking at the Rubber Rawlnut technical data sheet).
8. Apply Damp Proof Course (DPC) to cover the entire internal face of the nosing.
9. Place nosing back into position on step ensuring it is fully supported.
10. Fix by inserting appropriate length M6 stainless steel pozi countersunk machine screw and tighten to form a secure fixing.

Fig 1. Section view of fixing assembly



NB: Nosing's must be installed in such a way that standing water is omitted. Please refer to AATi O&M Manual
All AATi products are subject to our manufacturing tolerances and should be taken into consideration when installing