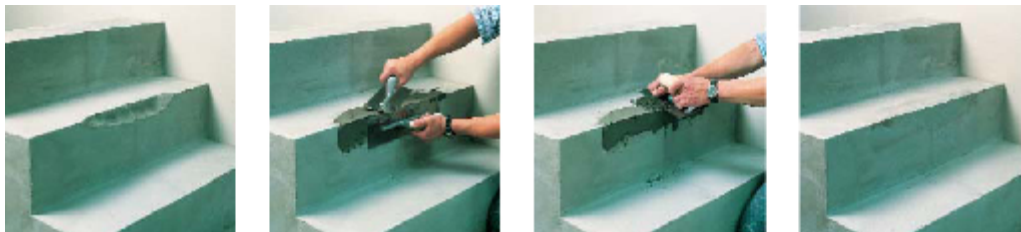


# **AATi Recommended Installation Guidelines for fixing SN9/55 nosing with a fixing lug.**



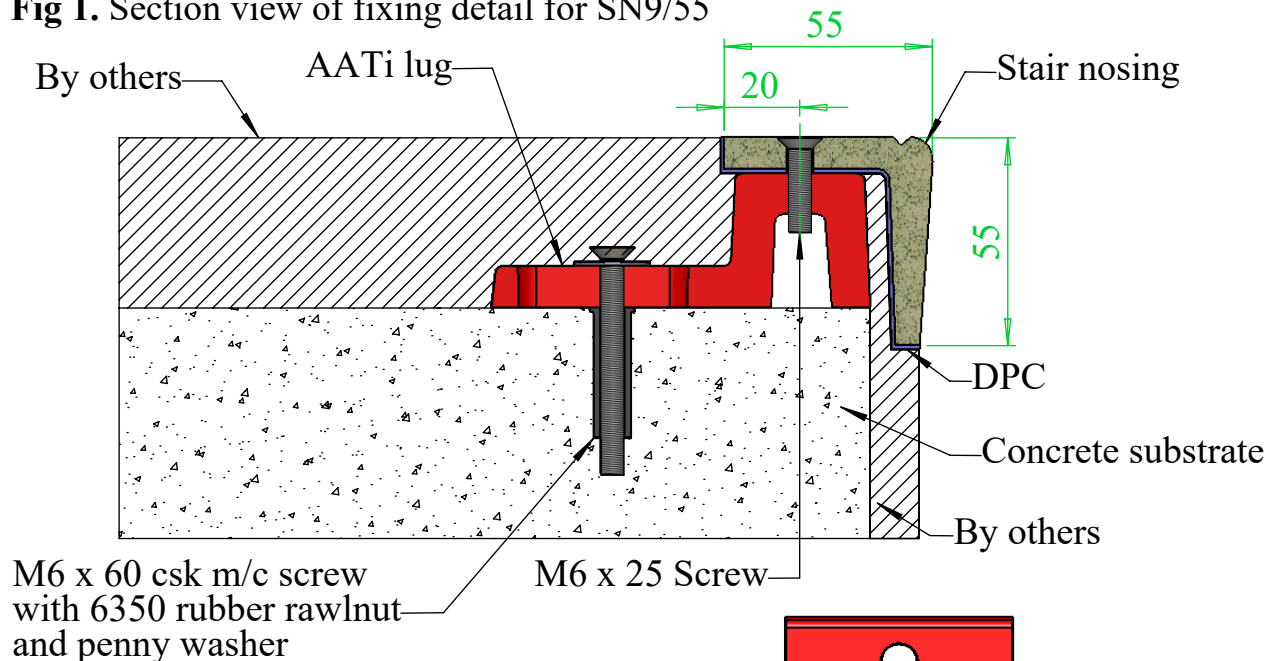
DATE	26/09/16
REVISION	5

1. Ensure surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with Ardex A46 or similar authorised rapid setting and hardening repair mortar (as below).

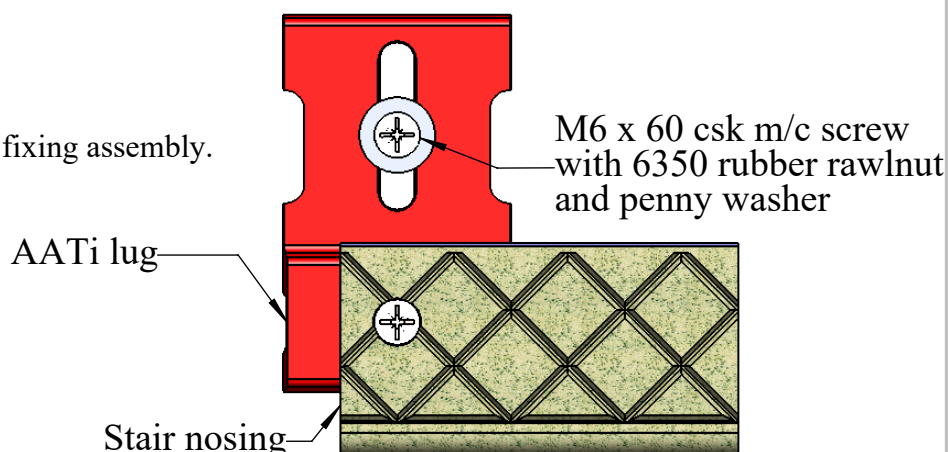


3. Position AATi nosing onto step in correct position.
4. Apply Damp Proof Course (Rubberoid - Hyload original DPC) to cover the entire internal face of the nosing.
5. Fix AATi lug onto AATi stair nosing by using M6x25 csk ss pozi m/c screw.
6. Position AATi stair nosing onto step in correct position (level etc) using packing shims as necessary.
7. Spot through centre of slot in fixing lug using suitable drill bit (diameter will be dependent on the chosen anchor).
8. Lift off nosing and drill spotted positions with suitable drill bit (depth again is dependent on chosen product).
9. Clean out dust/dirt from hole thoroughly.
10. Insert anchor into hole.
11. Replace packers & nosings/lug to achieve previous chosen height, then insert penny washer and appropriate length screw, tighten to form a secure fixing.
12. Fill with suitable material to all voids under nosing alleviating any movement.
13. Riser & going finishes by others to manufacturers recommendations.

**Fig 1. Section view of fixing detail for SN9/55**



**Fig 2. Plan view of SN9/55 fixing assembly.**



NB: Nosing's must be installed in such a way that standing water is omitted. Please refer to AATi O&M Manual  
All AATi products are subject to our manufacturing tolerances and should be taken into consideration when installing