

# AATi Recommended Installation

## Guidelines for fixing to concrete



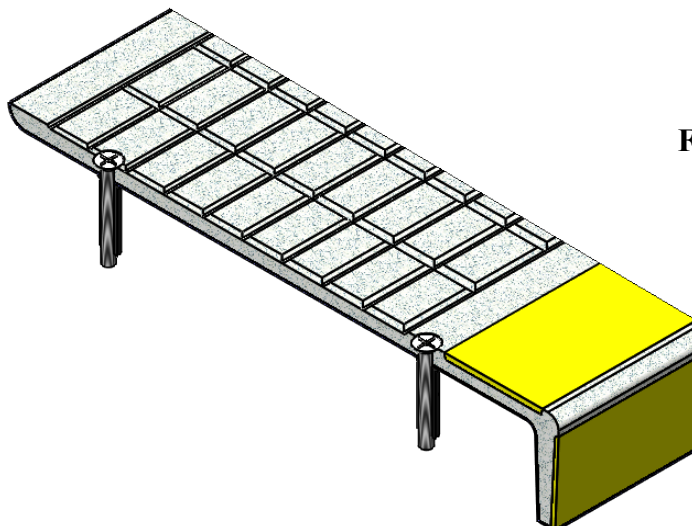
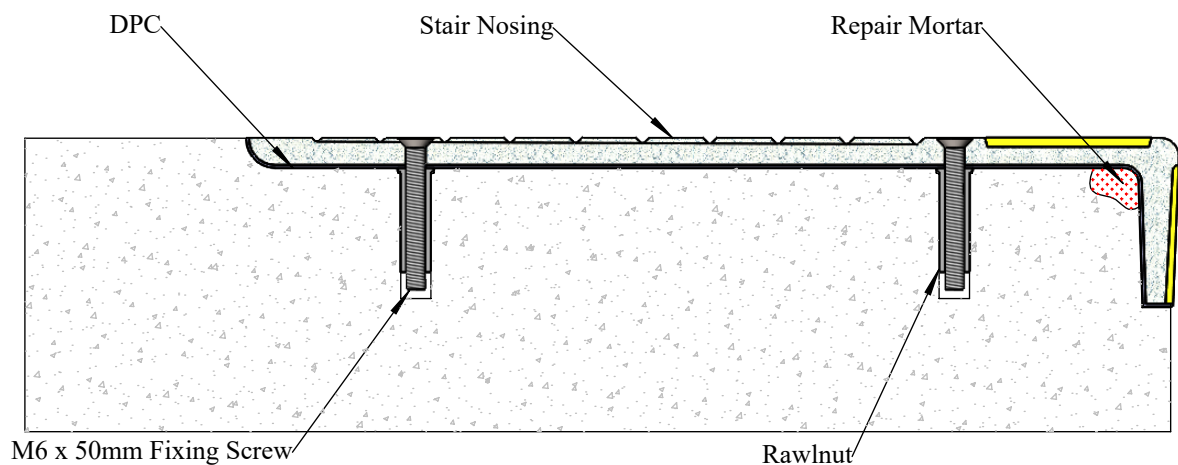
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1. Check surface is sound and level.
2. Make good any worn or damaged areas or uneven surfaces with Ardex A46 or similar authorised rapid setting and hardening repair mortar (as below).



3. Position AATi nosing onto step in correct position.
4. Spot through holes using 7mm Masonry drill bit.
5. Lift off nosing and drill pilot holes through spotted positions with 13mm Masonry drill bit to an appropriate depth of approximately 50-55mm.
6. Clean out dust/dirt from hole.
7. Insert rubber rawlnut type 6350.
8. Apply Damp Proof Course (Rubberoid - Hyload original DPC) to cover the entire internal face of the nosing.
9. Place nosing back into position on step and ensuring it is fully supported.
10. Fix by inserting appropriate length (2inch) countersunk pozi screw and tighten to form a secure fixing.

**Fig 1.** Section view of fixing detail for stair nosing- SN293/WL/307UR



**Fig 2.** Isometric section view of fixing assembly for stair nosing- SN293/WL/307UR

**NB:** Nosing's must be installed in such a way that standing water is omitted. Please refer to AATi O&M Manual  
All AATi products are subject to our manufacturing tolerances and should be taken into consideration when installing